NETpodium doors (1-1671545-1)

INSTRUCTION SHEET 411-117009 Jan 2017 REV B

1. Kit content

Door	2 pcs
Hinge bracket kit	1 pc
Assembly hardware	

2. How to install a bracket

2.1. The profile

T-Channel

Groove

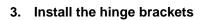### 2.2. Fix the bracket in place with screws

Insert the bracket into the groove

Line-up the hole(s)

Assemble screw and washer in the T-channel
Use an Allan key n°5 with conical head
Bracket needs to be fixed with a torque of 3.5-4Nm
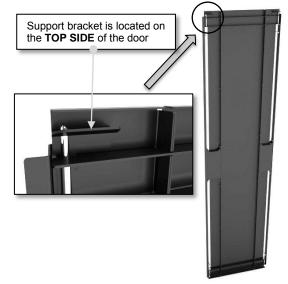
3. Install the hinge brackets

Assemble both hinge brackets with screws and washers in the middle of the horizontal profiles on the front side of the frame
See 2.2. how to fix the hinge bracket in place
Check the positions of the brackets by measuring the distance of 176mm from bracket to bracket

4. Assemble the doors

The doors are identical

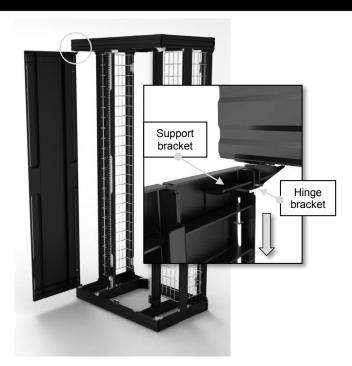Support bracket is located on the **TOP SIDE** of the door

Check if you can manipulate the handles on the front side. If not unlock the cylinder lock
Starting from the next step, hold the door until it is fixed completely

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Support bracket

Hinge bracket

Pull the pin down
Place the support bracket on top of the hinge bracket
Align the pin with the hole in the hinge bracket and then release it
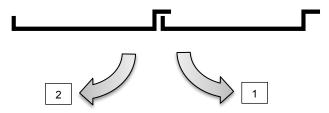Check if the pin is fixed in the hole

Pull the pin on the bottom side of the door up
Align the pin with the hole in the hinge bracket
Release it and check if the pin is fixed in the hole
The door is fixed in the frame now

Use the handle on the front side to close the door

5. Tips & tricks

2   1

To open the left door, first open the right door

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